

GAGNE, Inc

Protective Covers

Standard and Custom Applications

RF Welded Bellows

Sewn Bellows

Waycovers

CNC Axis Machine Covers

Lift & Table Skirt Covers

Duct Covers

Air Bladders

Liquid Reservoirs

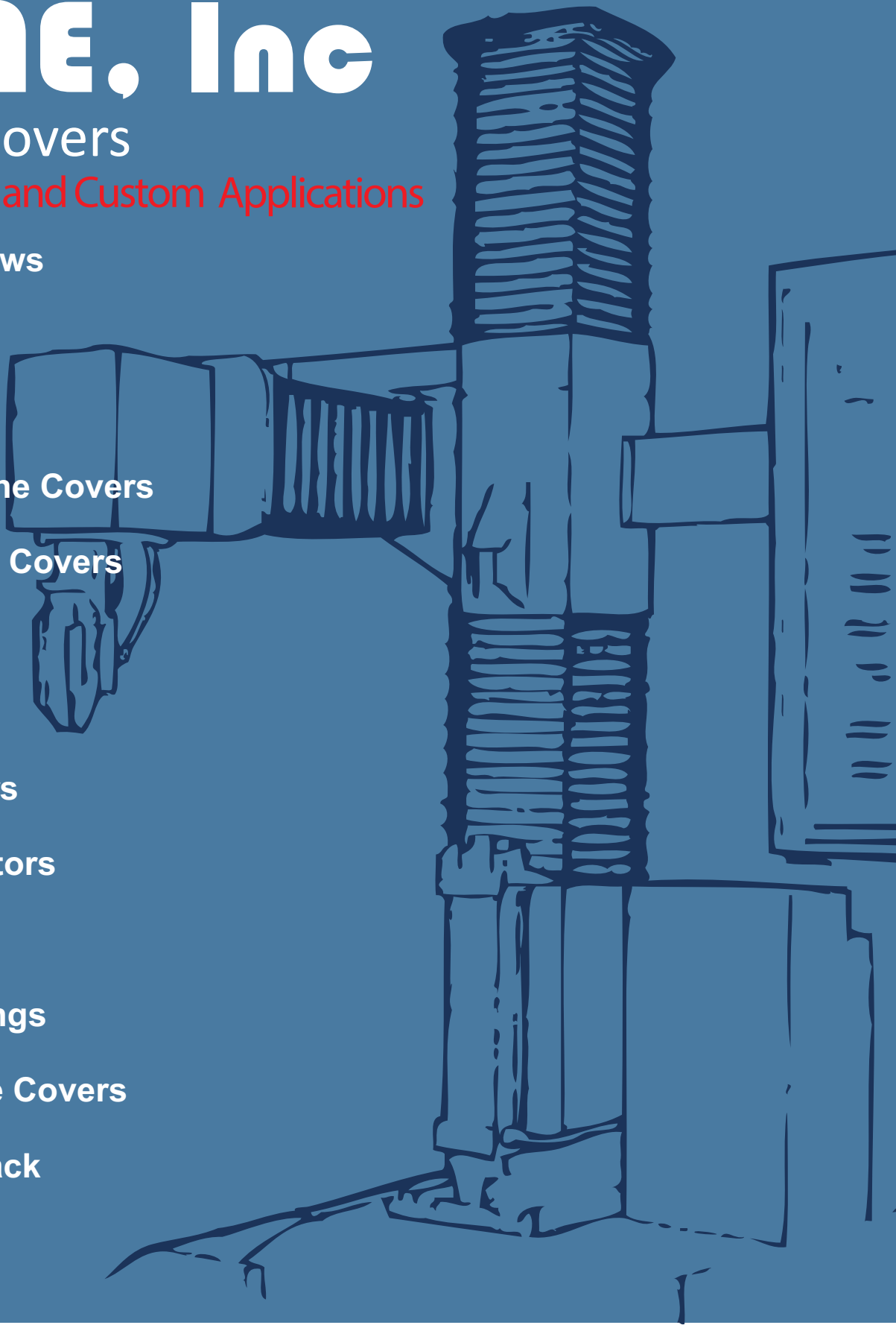
Flexible Connectors

Sleeves

Rod End Couplings

Custom Machine Covers

Chain & Wire Track



Manufacturer / Distributor
of Products for Industry

GAGNE, INC.

41 Commercial Drive
Johnson City, NY 13790
800.800.5954 • 607.729.7644 fax
www.gagneinc.com

GAGNE, INC.

Boots, Bellows, Waycovers, Air Bladders, Liquid Reservoirs, Flexible Connectors

For over 45 years, GAGNE, Inc. has developed, manufactured, and marketed a line of high quality, low cost, dependable products for the engineering and industrial field by incorporating their unique manufacturing processes.

Among the list are Bellows, Boots, Waycovers, Air Bladders and Liquid Reservoirs. These high quality GAGNE products are tough, durable, and will experience a very high cycle life.

GAGNE, Inc. uses two different manufacturing methods for their bellows. The original Heat Sealed method completely seals out moisture and dust. These bellows are constructed of a specially formulated high quality polyurethane known for its flexibility, abrasion and tear resistance, and very long cycle life. (See material specification data comparison chart). Generally speaking, these are the most economical.

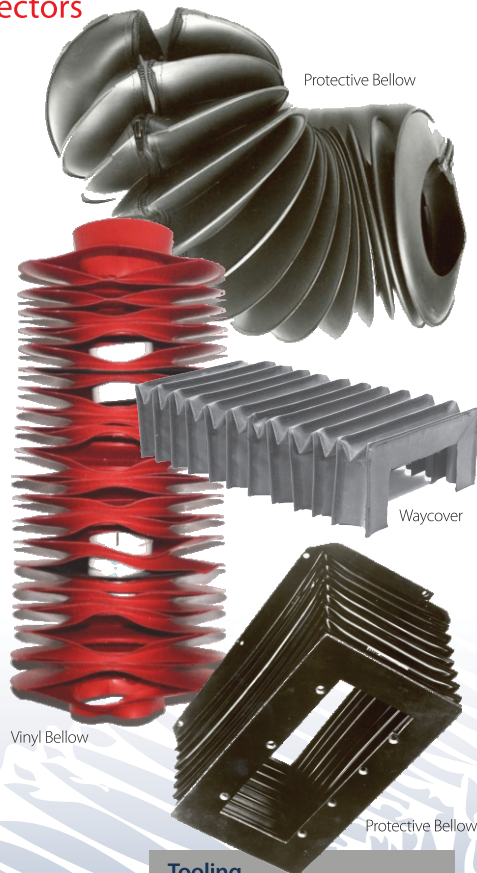
Recently added to the GAGNE line are sewn Bellows. This manufacturing process allows for the use of several different materials whose characteristics may be better suited for your particular application. Some examples of this are high heat resistance, applications where acid content is high, or where other agents may be present requiring special resistance characteristics. This process will also allow for the use of thicker materials for heavier duty applications.

You can be sure of the very highest quality from GAGNE – whichever material and manufacturing process is chosen. All of these products are completely made in the U.S.A.

Bellows are used in a wide range of varied applications wherever the need to exclude dust, dirt, moisture, chips and other environmental contaminants exist. Bellows are used to protect machine operators from pinch points and other dangers from moving parts. They are also used extensively for aesthetic purposes, covering moving and stationary components.

Typical applications for GAGNE bellows would include: Cylinder Rods, Linear Ways, Expansion Joints, Traverse Screws, Guide Rods, Air Bladders and Liquid Reservoirs.

Please call our Application Department to discuss the particulars of your application. We will recommend the material and manufacturing process that will offer the greatest resistance, the longest cycle life, and the most economical cost for your needs.



Tooling

Thousands of ID and OD combinations in round, square and rectangular shapes can be made using standard GAGNE tooling. Non-standard sizes and shapes can be supplied for nominal costs. We custom manufacture to your specifications.

Polyurethane is an excellent material for clean room applications and FDA Food Standards.

Heat Sealed Bellows

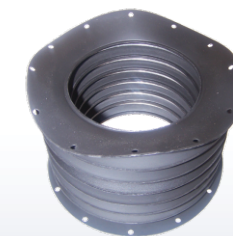
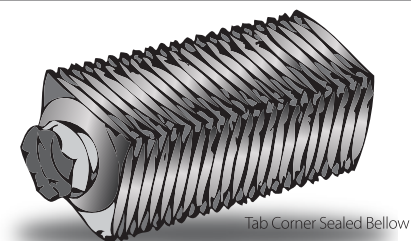
These are completely sealed using RF welding. They can be made in round, square, rectangular, or special shapes to accommodate the requirements of your applications. The materials available in this method are PVC and Polyurethane in a variety of material thickness ranging from .005 to .040 thick. These materials are especially noted for their resistance to ozone, UV light, and are extremely flexible and light in weight.

Tab Corner Sealed Bellows

GAGNE has developed and perfected its unique Tab Corner Sealed Bellow. This is especially useful on long, vertical applications. The design allows for the more even distribution of convolution expansion where standard round bellows become hyperextended (contorted).

Options

- Foam Breather Vents
- Screen Breather Vents
- Eyelet Grommets
- Ball Screw Guides – Nylon, Metal or Plastic
- Stiffeners – Nylon, Metal or Plastic
- Vinyl Valves, Air Connectors
- Split Bellows
- Notched Bellows
- Flanges (other than OD Diameter)
- Tab Corner Sealed Bellows (see description)
- Special Inspection (Bagging, Tagging, etc.)
- Rubber 'O' Rings/'Quad' Rings (sealed inside)
- Velcro/Seal Tabs for Joining Split Bellows
- Metal Flange Plates
- Hose Clamps – Nylon or Metal
- Steel, Stainless, Aluminum, PVC Flange Plates
- Zippers



Materials

Polyurethane: Comes in material thickness from .005 to .040. Temp. Range -60F to +225F.

Very resistant to oils, water, ozone, ultraviolet. Very high abrasion resistance and has high tensile strength.

Polyurethane Coated Nylon: Comes in material thickness of .022 in black. Has all the resistance characteristics of Polyurethane with added reinforcement of nylon for additional strength.

PVC: Comes in material thickness from .008 to .020. Temp. Range from +32 to +250F.

Better resistance to acid.

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Air Bladders, Liquid Reservoirs & Specialty Items

GAGNE custom manufactures a wide variety of Air Bladders and Liquid Reservoirs. These would include scientific, industrial, and commercial applications. Because of the requirement that these be completely sealed, they are manufactured using the die cut and heat sealed process.

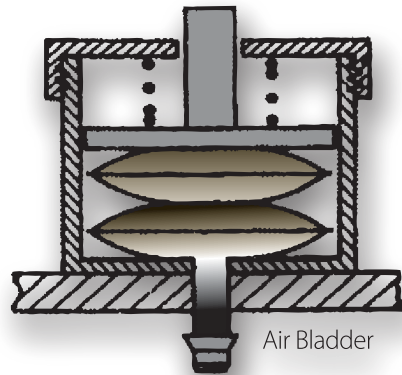
We also make special products using the Heat Sealed method. Send your drawings to our application department to begin application discussions. We will work closely with you from the design phase right through to manufacture and delivery.

Flange Plates

GAGNE will custom manufacture Flange Plates to your specification in a variety of material thickness in Aluminum, Steel, PVC and Stainless Steel. Contact our applications department for details.

Hose Clamps and Tie Straps

GAGNE stocks a wide range of Stainless Hose Clamps and Nylon Tie Straps. Our application engineers will assist you in selecting what method of attachment will best serve your application.



Air Bladder



Flexible Connectors

Quotation

To get a quotation, please complete and fax or mail the appropriate specification sheet or drawing with all dimensional values directly to our applications department. We also have specification sheets on our website for online quote requests at www.gagneinc.com. Also, please feel free to contact us by phone if you are in need of any assistance.

Whichever style bellows you choose, you can be sure it will be of the highest American Made Quality. We look forward to serving your requirements.

Sewn Bellows

This line of bellows is ideal in the harshest environments where hot chips or a heavy accumulation of chips is present. By the nature of this sewn construction, these bellows are not air/liquid tight. They do have an excellent open to closed ratio. The GAGNE Sewn Bellows are ideal for bedway or waycovers as well as circular rod or screw covers.

These are die cut and sewn using Neoprene coated Nylon, Hypalon coated Nylon, Aluminum coated Nomex, Aluminum coated Fiberglass, Teflon coated Fiberglass and Silicone impregnated Fiberglass. (see materials chart)

Options

- Eyelet Grommets, Screen Vents
- Ball Screw Guides – Nylon, Metal or Plastic
- Stiffeners – Nylon, Metal or Plastic
- Vinyl Valves, Air Connectors
- Split Bellows
- Notched Bellows
- Flanges (other than OD Diameter)
- Special Inspection (Bagging, Tagging, etc.)
- Velcro/Seal Tabs for Joining Split Bellows
- Steel, Stainless, Aluminum, PVC Flange Plates
- Hose Clamps – Nylon or Metal
- Zippers

Benefits of Gagne Bellows

- Prompt Quote Turnaround
- Knowledgeable Application Assistance
- No Minimum Order Quantities
- Made to Your Specification
- Extensive In-House Tooling
- Only the Highest Quality Materials Used
- Increases Life of Rods and Ways
- Increases Performance and Life of Lead Screws
- Their Use Helps Prevent Expensive Down Time
- Many Options and Accessories (see chart)
- Very High Quality Customer Service
- Economical
- Made in the U.S.A.



Sewn Neoprene Bellows

Extended Sewn Bellows

White Sewn Bellows

Materials

Neoprene Coated Nylon: Temp. Range -60F to +250F.

Resistance to oil and water.

Hypalon Coated Nylon: Temp. Range -60F to +300F.

Resistance to a wide range of chemicals.

Aluminum Coated Fiberglass: Temp. Range -10 0F to +550F

Resistance to very high temp. applications. (weld splatter/hot chips, etc.)

Teflon Coated Fiberglass: Temp. Range -100F to +500F.

Used in applications where specific chemical attack makes other materials unsuitable.

Silicone Coated Fiberglass: Temp. Range -65F to +500F. Comes in material thickness of .010 in white. High abrasion resistance and tensile strength.

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Round Bellows

Specification Sheet

Bellows Material

- **Neoprene Coated Nylon** Black
 _____.018 _____.022 _____.040
- **Hypalon Coated Nylon** Black
 _____.022
- **Aluminum Coated Fiberglass**
 _____.020
- **Teflon Coated Fiberglass**
 _____.020
- **Silicone Impregnated Fiberglass**
 _____.010 _____.018
- **PVC** Translucent
 _____.008 _____.012 _____.016 _____.020
- **Polyurethane** Translucent
 _____.005 _____.010 _____.020 (High Temp)
- **Polyurethane** Black
 _____.010 _____.010 (High Temp)
 _____.015 _____.020 _____.040
 _____.022 (Poly Coated Nylon)
- **Polyurethane** Red
 _____.022 (High Temp)

Operating Conditions:

- Check applicable
- ___ **Dust**
- ___ **Dirt**
- ___ **Oil** What kind _____
- ___ **Water**
- ___ **Ceramic Dust or Powder**
- ___ **Chemicals** What kind _____
- ___ **Bellows must be completely air or moisture tight**
- ___ **Venting is possible**
- ___ **# of strokes/minute**
- ___ **Possible mechanical abuse**
- Operating temp. limits:**
 ___ **Max.** ___ **Min.**
- Please list any special conditions:**

Qty.(s) of Bellows:

Dimensional Data:

- A. Rod Dia.** _____
- I.D.** _____
- B. Max.* OD** _____
- Length Open** _____
- Length Closed** _____

**For lowest cost, specify largest possible O.D.*

Please specify cuff or flange information directly on diagrams.

Application:

- Horizontal _____
- Vertical _____
- Smooth Rod _____
- Threaded Rod _____

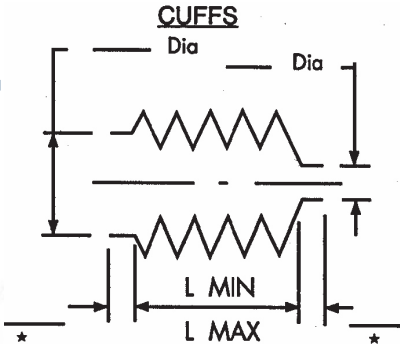
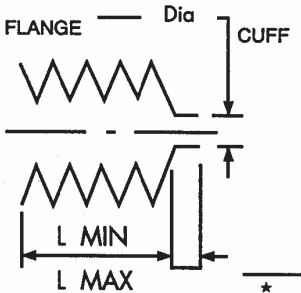
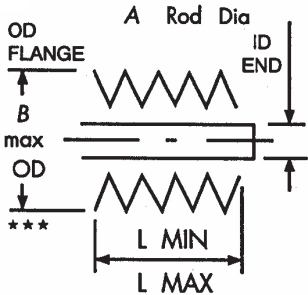
Specify Popular Options:

- Zipper _____
- Breather Vents _____
- Ball Screw Guide _____
- Hose Clamps _____
- Stiffeners _____
- Flange Plates _____
- Other _____

RF Sealed



Sewn



Online Spec Sheet

www.gagneinc.com/bellows/online-spec-sheet/

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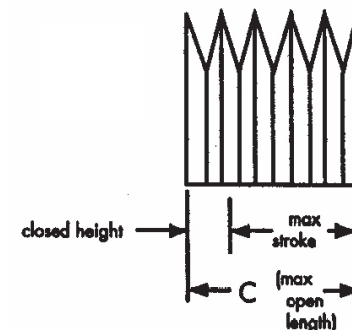
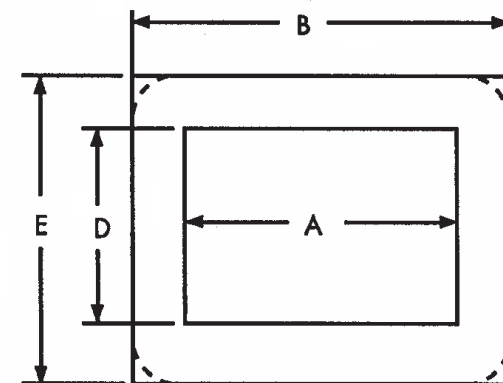
GAGNE, INC.

Rectangular Bellows

Specification Sheet

Bellows Material

- **Neoprene Coated Nylon** Black
 ___ .018 ___ .022 ___ .040
- **Hypalon Coated Nylon** Black
 ___ .022
- **Aluminum Coated Fiberglass**
 ___ .020
- **Teflon Coated Fiberglass**
 ___ .020
- **Silicone Impregnated Fiberglass**
 ___ .010 ___ .018
- **PVC** Translucent
 ___ .008 ___ .012 ___ .016 ___ .020
- **Polyurethane** Translucent
 ___ .005 ___ .010 ___ .020 (High Temp)
- **Polyurethane** Black
 ___ .010 ___ .010 (High Temp)
 ___ .015 ___ .020 ___ .040
 ___ .022 (Poly Coated Nylon)
- **Polyurethane** Red
 ___ .022 (High Temp)



Operating Conditions:

Check applicable

- ___ **Dust**
- ___ **Dirt**
- ___ **Oil** What kind _____
- ___ **Water**
- ___ **Ceramic Dust or Powder**
- ___ **Chemicals** What kind _____
- ___ **Bellows must be completely air or moisture tight**
- ___ **Venting is possible**
- ___ **# of strokes/minute**
- ___ **Possible mechanical abuse**

Operating temp. limits:

___ Max. ___ Min.

Please list any special conditions:

Qty.(s) of Bellows:

Dimensional Data:

A _____
 B _____
 C _____
 D _____
 E _____
 Stroke _____
 Closed Height _____

Application:

Horizontal _____
 Vertical _____
 Smooth Rod _____
 Threaded Rod _____

Specify Popular Options:

Zipper _____
 Breather Vents _____
 Ball Screw Guide _____
 Hose Clamps _____
 Stiffeners _____
 Flange Plates _____
 Other _____

Online Spec Sheet
www.gagneinc.com/bellows/online-spec-sheet/

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GAGNE, INC.

Waycovers Specification Sheet

Operating Conditions:

Check applicable

☐ **Dust**
☐ **Dirt**
☐ **Oil** What kind _____
☐ **Water**
☐ **Ceramic Dust or Powder**
☐ **Chemicals** What kind _____

☐ **# of strokes/minute**
☐ **Possible mechanical abuse**

Operating temp. limits:

☐ **Max.** ☐ **Min.**

Please list any special conditions:

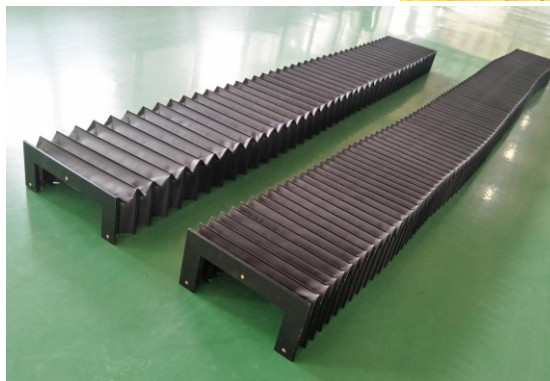
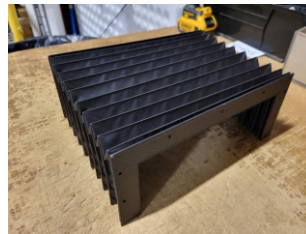
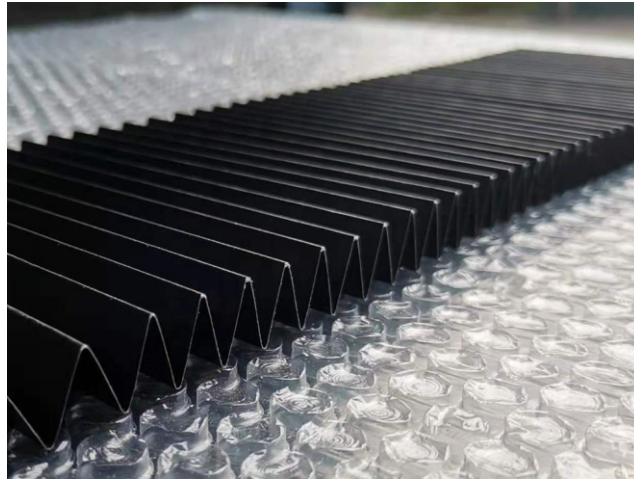
Qty.(s) of Covers

Application:

☐ Horizontal _____
☐ Vertical _____
☐ Smooth Rod _____
☐ Threaded Rod _____

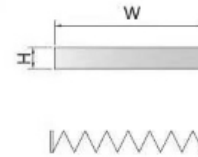
Specify Popular Options:

☐ Zipper _____
☐ Breather Vents _____
☐ Ball Screw Guide _____
☐ Hose Clamps _____
☐ Stiffeners _____
☐ Flange Plates _____
☐ Other _____

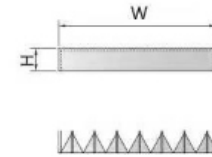


Further customization available. Built to Specification.
 Engineering fees may apply if Gagne has to re-engineer, design and draw

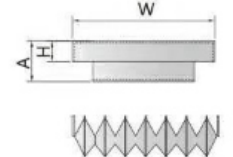
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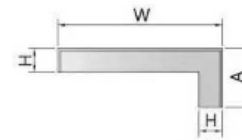
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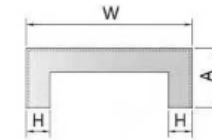
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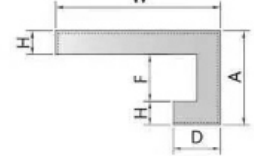
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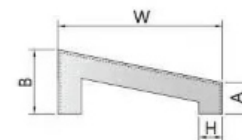
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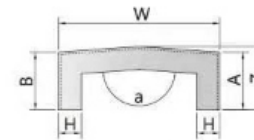
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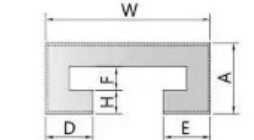
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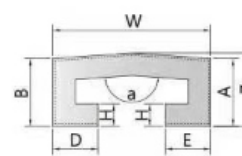
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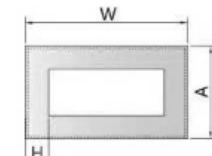
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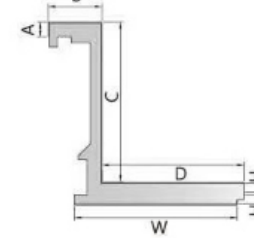
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■ 11 ■



■ 12 ■



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GAGNE INC.
Push-Pull Rod-End Coupling
with free aligning action

for Air Cylinders, Hydraulic Cylinders and Similar Applications



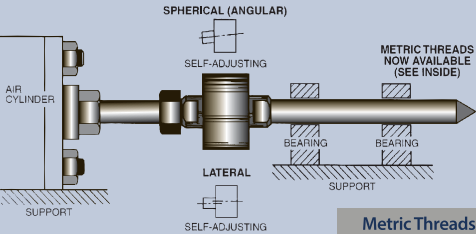
Reduces Maintenance Costs and Downtime
Minimizes Rod Binding, Jerking and Wear



Helps Compensate for Deflections
Automatically Adjusts to Four-In-Line Supports



Tested, Low-Cost, Off-the-Shelf Hardware
Standard Sizes to 39,000 lbs. Capacity
Zinc Plate Surface Treatment Minimizes Rust



Metric Threads Now Available

Function

Where air or hydraulic cylinders are designed to drive a machine slide, this question should always be asked: If the machine deflects under load, or the installation or maintenance mechanic does a less than perfect job of alignment, what will this do to slide action?

The answer is usually "nothing" for clevis or trunion mounted cylinders. But where space, mounting requirements or length of stroke rule out the clevis type mount, then trouble can develop. Installation inaccuracy, subsequent wear of slide bearings, or deflection under gravity and operating loads can throw a heavy side load on the cylinder rod as it passes through the gland. Results are likely to be:

- Binding of rod, with jerky action or stalling under load
- Excessive wear of gland, causing leaks
- Excessive downtime

The Gagne Rod-End Coupling is designed to correct this problem at the source by transmitting the push-pull cylinder force but relieving all side forces (under usual conditions). Lateral Displacement: The Coupling is designed to accept up to 1/32 inch error in the smaller sizes, more in the larger sizes. Angular Displacement: The Coupling will operate freely even though misaligned as much as 1 degree.

Costs

Many designers recognize this 4-bearing problem during design and provide their own special automatic adjusting device. But costs of the "homemade" product will include some or all of these factors.

Costs eliminated by purchased couplings:

- Design and detailing time
- High shop costs for a custom machined device
- Excessive debugging and maintenance if the new design has been less than perfect
- Reduces downtime

Thrust Capacity

All parts in Gagne couplings are steel, and the couplings will accept in "push" the full shear strength of the cylinder rod thread. The "pull" strength of the Type "A" Flange Coupling is determined by other components, such as the mounting bolts or the cylinder rod thread (normally this is many times the force which the fluid can exert on the piston). The "pull" strength of the Type "B" and "C" Couplings is determined by the shear strength of the heavy-duty snap ring, which is listed in the chart at right.

Sizes

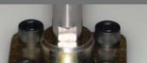
Thread sizes are regularly offered to fit all standard air and hydraulic cylinders within the range of ordinary use. Larger sizes or special borings will be quoted on request, including metric threads and stainless steel couplings.

STYLE "A"

STYLE "B"

STYLE "C"


All sizes and styles available in stainless or titanium



Size 4, 2-tap coupling

	A	B	D	E	F	G	H	I	J	K	L	M	N	P	Q	R	S	T	U	V	W	X	Y	Z							
	Hub Dia	Across Wrench Flats	Flange Widths	Bolt Spacing	Flange Overall	Bolt Hole Dia	Flange Thickness	Length Basic Coupling	No. Mtg. Holes	Back Plate Thickness	(Standard) Recommended Thread Sizes (NC or NF to suit)	(Metric) Recommended Thread Sizes (State Pitch)																			
Size																															
1	Minimum - not regularly available																														
2	.480	.437	1.250	1.188	1.625	.792	.312	.750	2	.062	AS, #10, 1/4, 5/16, 3/8	M4, M5, M6, M7, M8																			
3	.670	.562	1.500	1.250	2.375	.932	.312	.875	2	.062	5/16, 3/8, 7/16, 1/2	M6, M7, M8, M10	M12																		
4	1.125	-	-	1.625	2.500	1.332	.375	1.000	4	.125	7/16, 1/2, 5/8, 3/4, 7/8	M10, M12, M14, M16, M18	M20	M10, M12, M14, M16, M18	M20																
5	1.500	-	-	1.937	2.750	1.332	.375	1.125	4	.125	3/4, 7/8, 1	1-1/4	M16, M18, M20, M22, M24	M26, M30																	
6	1.875	-	-	2.500	3.500	1.732	.500	1.375	4	.125	1-1/4	1-1/2	M22, M24, M26, M30	M36																	
7	2.375	-	-	2.875	4.000	2.132	.500	1.500	4	.125	1-1/4, 1-1/2, 1-3/4, 1-7/8, 2	M30, M36	M45																		


Thread sizes given in green not recommended for hydraulic cylinders - use next size coupling.



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
	Hub Dia	Across Wrench Flats	Coupling Dia	Length Rod Socket	Length Overall	(Standard) Recommended Thread Sizes (NC or NF to suit)	(Metric) Recommended Thread Sizes (State Pitch)	Rated Max Tensile Load, Lbs.*																		
Size	Minimum - not regularly available																									
1	.480	.437	1.000	.750	1.531	AS, #10, 1/4	5/16, 3/8	4,000																		
2	.670	.562	1.500	.875	1.781	5/16, 3/8, 7/16, 1/2	M7, M8, M10	6,200																		
3	1.125	-	2.000	1.000	2.031	7/16, 1/2, 5/8, 3/4, 7/8	M10, M12, M14, M16, M18	11,400																		
4	1.500	-	2.500	1.125	2.281	3/4, 7/8, 1	M16, M18, M20, M22, M24	18,950																		
5	1.875	-	3.000	1.375	2.781	1	M22, M24, M26, M30	28,100																		
6	2.375	-	3.500	1.500	3.031	1-1/4, 1-1/2, 1-3/4, 1-7/8, 2	M30, M36	39,300																		

Determined by retaining ring capacity. Allows a safety factor of 4. Thread sizes given in green not recommended for hydraulic

* Determined by retaining ring capacity. Allows a safety factor of 4. Thread sizes given in green not recommended for hydraulic cylinders - use next size coupling.



	A	B	C	D	E				
	Hub Dia	Across Wrench Flats	Coupling Dia	Length Rod Socket	Length Overall	(Standard) Recommended Thread Sizes (NC or NF to suit)	(Metric) Recommended Thread Sizes (State Pitch)	Rated Max. Tensile Load, Lbs.*	
Size	Minimum – not regularly available								
1	.480	.437	1.000	.750	1.531	#8, #10, 1/4	5/16, 3/8	4,000	
2	.670	.562	1.500	.875	1.781	5/16, 3/8, 7/16, 1/2	M7, M8, M10	6,200	
3	1.125	-	2.000	1.000	2.031	7/16, 1/2, 5/8, 3/4, 7/8	M10, M12, M14, M16, M18	11,400	
4	1.500	-	2.500	1.125	2.281	3/4, 7/8, 1	M16, M18, M20, M22, M24	18,950	
5	1.875	-	3.000	1.375	2.781	1	M22, M24, M26, M30	28,100	
6	2.375	-	3.500	1.500	3.031	1-1/4, 1-1/2, 1-3/4, 1-7/8, 2	M30, M36	39,300	

Size 4, flange coupling

Determined by retaining ring capacity. Allows a safety factor of 4. Call factory for studs available in metric sizes. Thread sizes given in green not recommended for

* Determined by retaining ring capacity. Allows a safety factor of 4. Call factory for studs available in metric sizes. Thread sizes given in green not recommended for hydraulic cylinders - use next size coupling.

GAGNE, INC.

41 Commercial Drive
Johnson City, NY 13790
800.800.5954 • 607.729.7644 fax
www.gagneinc.com

GAGNE, INC.

Lift Skirts

Specification Sheet

Quote for how many units? *(Required)*

Skirting Type *(Required)*

- ☐ Lift Skirting
☐ Tilt Skirting

Number of sides? *(Required)*

***If requesting custom number of sides please call (800) 800-5954

- ☐ 1
☐ 2
☐ 3
☐ 4

Table Mounting

Top Collar

- ☐ A
☐ B

Bottom Collar

- ☐ A
☐ B

If your lift is pit mounted does it have a
beveled toe guard?

- ☐ Yes
☐ No

Options

Fold Width

- ☐ 3.0" (most economical)
☐ 2.5"
☐ 2.0"
☐ 1.5"

Stiffening Wires *(Required)*

- ☐ Yes
☐ No

Vents *(Required)*

- ☐ Yes
☐ No

Upper Mounting Hardware *(Required)*

- ☐ Steel Flatbar
☐ Aluminum Flatbar
☐ None

Lower Mounting Hardware *(Required)*

- ☐ Steel Flatbar
☐ Aluminum Flatbar
☐ Weighted Rod
☐ None

Extras

Choose that all apply

- ☐ Velcro Top
☐ Velcro Bottom
☐ Maintenance Ties
☐ Velcro Corner Separation (for skirting needing
wraparound installation)
☐ Flame Retardant Skirting

Colors

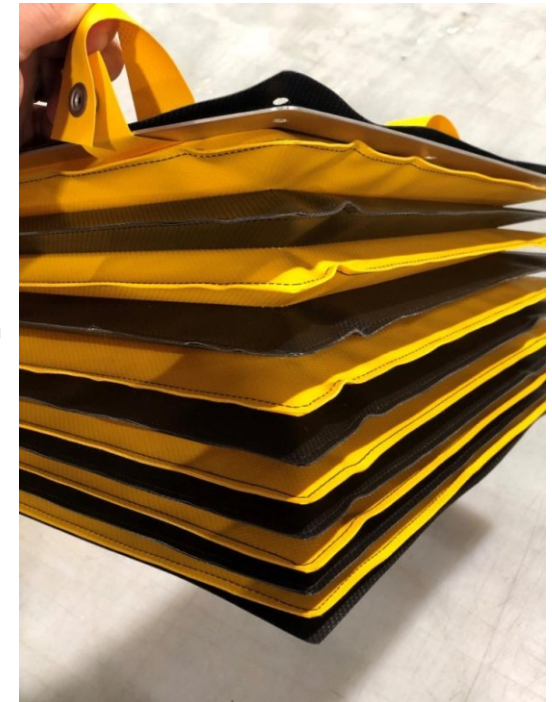
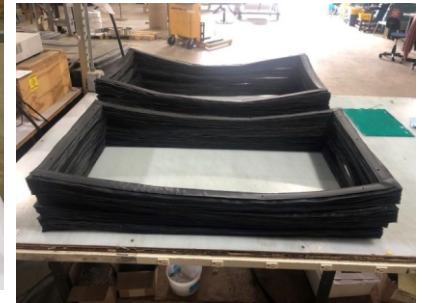
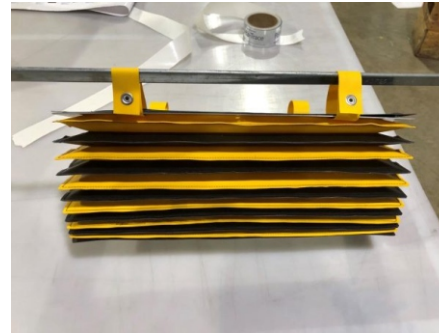
Standard Colors

- ☐ Yellow & Black
☐ Yellow
☐ Black

Custom Colors

***Increased Cost

Further customization available. Built to Specification.
Engineering fees may apply if Gagne has to re-engineer, design and draw



Online Spec Sheet
www.gagneinc.com/lift-skirts/

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GAGNE, INC.

Duct Covers

Industries Served:

- HVAC
- Mining
- Shipbuilding
- Aerospace
- Furniture manufacturing
- Municipal engineering
- Airport boarding bridges
- Laboratory and underground engineering
- Fire and smoke



Option - Flexible ducts with bag - one-piece construction, convenient for storage after use



Option - Buckle connectors, Hose Clamps or Duct Connector Ring



Option - Velcro and zipper cuffs are available



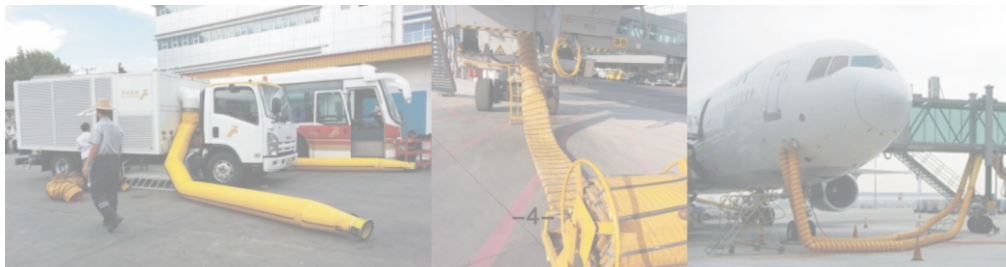
Option - Variable branch design



Option - Various materials -
Example, PVC tube w/ reinforced hose

Project Example

- High Temp Silicon Fiberglass
- Cuffs with buckles for easy tightening
- Interior buckle to cinch down Duct for Storage
- Brand sewn into straps for theft control



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